

## SCOPE OF ACCREDITATION

### Aero Structure Assembly

**Lanmar Ind. Met. Ltda.**  
Rua Pérola, 500  
Hortolândia, SP 13186524  
Brazil

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7135 Rev A - Nadcap Audit Criteria for Aero Structure Assembly (to be used on audits on/AFTER 09-Jun-2024)**

Hole Preparation

#### **AC7135/1 - Nadcap Audit Criteria for Aero Structure Assembly - Fastening**

Fastening

- Blind Rivets
- Conversion Coating (pen and brush)
- Internal Threaded Fasteners Installation of Helical Threaded Inserts
- Internal Threaded Fasteners Installation of Threaded Inserts
- Internal Threaded Fasteners of Bonded Nut Plates
- Sealing of Nut Plates
- Solid Shank Rivets
- Torque Tightening

#### **AC7135/2 Rev A - Nadcap Audit Criteria for Aero Structure Assembly Electrical Bonding of Aero Structure Assemblies and Components (to be used on audits on/AFTER 09-Jun-2024)**

Electrical Faying Surface Bonds  
Surface Preparation

#### **AC7135/3 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Bushing and Bearing Installation (to be used on audit on/AFTER 05-Dec-2021)**

Bearing Retention (Anvil, Segment and/or Ball) Staking  
Bushing Installation – Cold and/or Heat (Shrink Fit)  
Sealing of Bushing and Bearing

**AC7135/4 Rev A - Nadcap Audit Criteria for Aero Structure Assembly – Sealing of Aerospace Assemblies and Components (to be used on audits on/AFTER 05-Dec-2021)**

Fastener Overcoat or Encapsulation Sealing

Fay or Interfay Surface Sealing, Liquid Shim

Fillet or Bead Sealing

Mixing – Two–Part Cartridge (or Injection) Kits

Sealing Operations Shop Traveler/Shop Paper/Work Instruction

Sealing of Nut Plates

Surface Preparation

Wet Fastener Installation